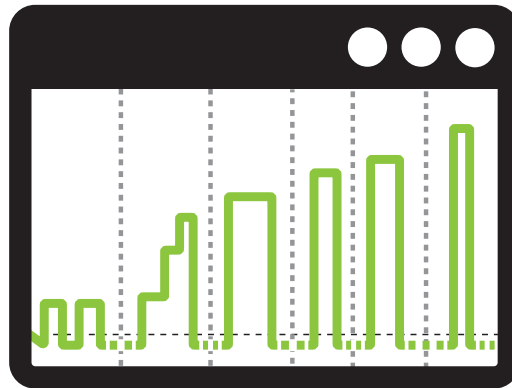
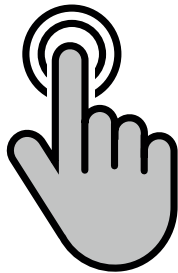


program structure VSQ

Very Special Quality

VSQ



Short description

The VSQ automatic program is a universal pressing program. For customised operation of each program, individual cycles can be repeated as desired, entire sequences of cycles skipped or repeated, and specific cycles targeted.

Features and benefits

Up to 99 cycles can be freely programmed in the VSQ automatic program.

Each cycle consists of a pressure stage for pressure increase to set pressure (p n), a pressure holding time (d n) and a number of rotations (R n). These parameters are freely programmable.

For individual handling of each program:

- individual cycles can be repeated as often as desired
- entire sequences of cycles can be skipped or repeated
- certain cycles can be deliberately jumped to.

Up to 12 (6 + 6) successful programs can be saved and recalled at any time. WILLMES supplies the control including programs suitable for most mashes. All entered parameters can be changed at any time, even while the program is running. Each program can be given an individual name in the display.